

# BIOBLEND TH COMPOSTABLE POLYESTER COMPOUND

# **Technical Data Sheet - Provisional**

BIOBLEND TH is an industrially compostable polymer compound made with thermally stable polyester base polymer combination of PBAT/PLA. This grade contains carefully chosen polymers homogenously blended along with required package of special additives for smooth processing and stability. As the base polymers used are compostable, the final blend is completely compostable and would qualify as "Industrially Compostable" Polymer.

# **USAGE**

- BIOBLEND TH is directly usable without blending with any polymer / additive
- Printable with standard printing process for polyolefins

#### **ADVANTAGES**

- Gives high film with good elongation comparable / surpassing those of industry standard polyolefins
- Eco-friendly alternative to single use plastics
- Possible to process in conventional polyolefin processing film extruders
- High PLA content

#### APPLICATION

• Liners, Lamination, Garment bags & other transparent applications

Propert <mark>ie</mark>	s	Test method	Unit	Typical value
Physical Properties				
Melt Flow Index @ 190 <sup>0</sup> C/2.16kg		ASTM D-1238	gm / 10min	7 ± 1
Specific Gravity		ASTM D-792	-	1.23 ± 0.01
Mechanical Properties				
Notched Izod impact st	rength	ASTM D-256	Kg.cm/cm	25 ± 2
Tensile Strength at yield		ASTM D-638	Kg/cm²	200 ± 10
Elongation @ Break		ASTM D-638	%	≥ 400
Flexural strength		ASTM D-790	Kg/cm <sup>2</sup>	150 ± 10
Storage The material shall be kent in a cool and dry place				

# TECHNICAL SPECIFICATION

Storage : The material shall be kept in a cool and dry place

No warranty express or implied can be made regarding performance or otherwise.

Form : Pellets

Package : 25 kg bags

DISCLAIMER: The above Technical Data Sheet presents information and data, true and accurate to the best of our knowledge. Rev 09/24

# Ddev Plastiks Industries Limited

Surangi Works : Survey No. - 320/1/1/2/2, Village – Surangi, Chikhail Road, Silvassa – 396240 (Dadra and Nagar Haveli and Daman and Diu), Tel : +91 9909006402

Dadra Works : Survey No - 24/3, V llage : Demn , Demni Road, Dadra, Silvassa - 396193, Tel : +91 9909006426

Daman Works : 168/151-158, Dabhel Industr al Co-operative Society Ltd., Dabhel, Daman - 396210, Tel: +91 9909006407

E-mail : ddndnh\_gst@ddevgroup.in, www.ddevgroup.in

CIN : U24290WB2020PLC241791